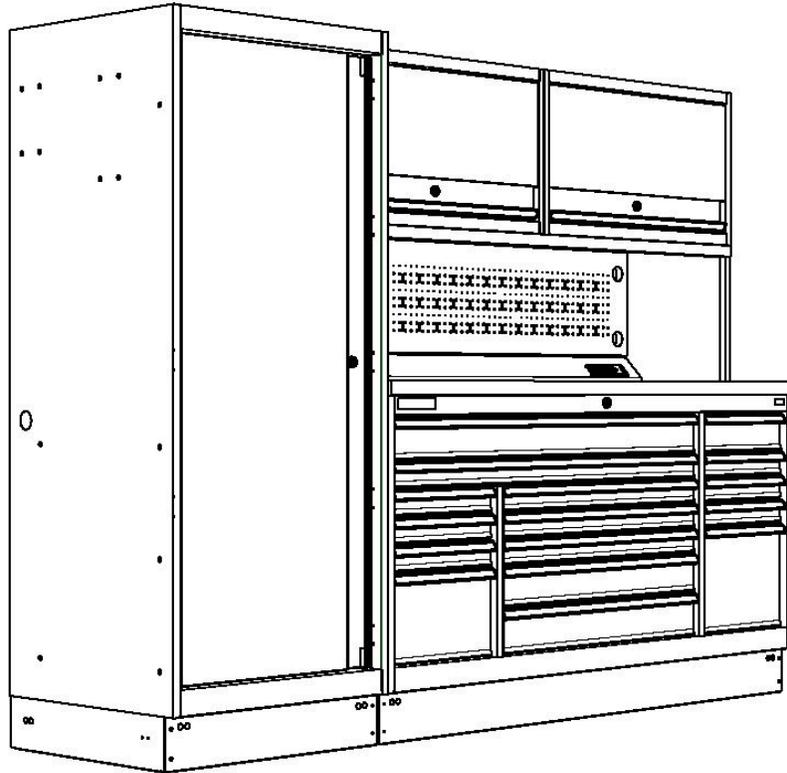


PROPER USAGE AND INSTALLATION FOR CHAMPION PROFESSIONAL SERIES CABINETS

The following instructions will provide you with a guide for installation and use for the Professional Series cabinets. If at any time you need guidance or help, please do not hesitate to call us. Thanks again for choosing Champion Tool Storage.



QUESTIONS

Champion Tool Storage

3070 Lower Mill Dr.

Hood River Oregon 97031

W: www.championbuilt.com

E-mail: info@championbuilt.com

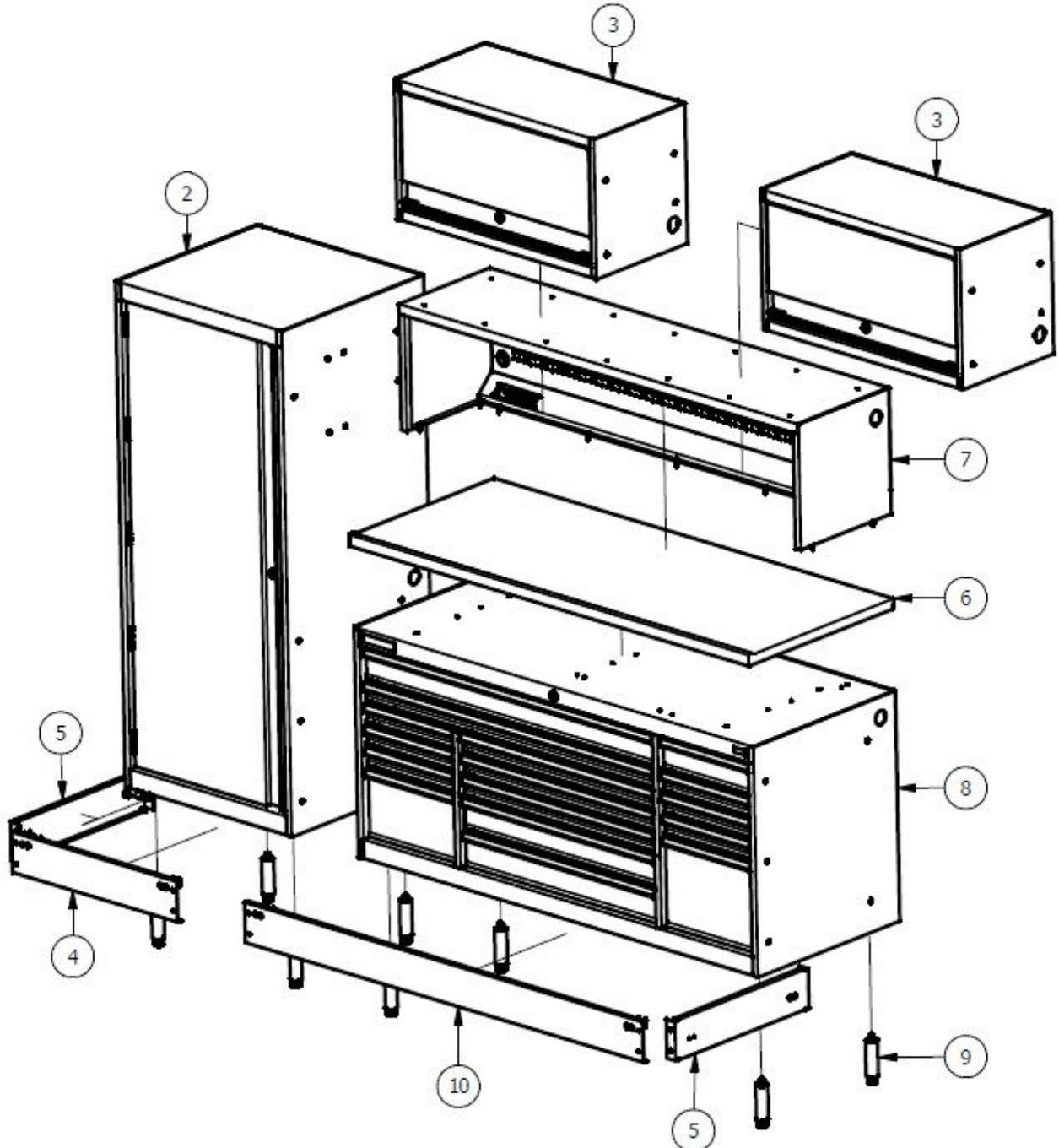
Phone: 866-391-4200

8 AM - 5PM, PST, Monday-Friday



**PROFESSIONAL
SERIES**

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
2	1	8000417	CTS3078BC Master Assy
3	2	8000310	CTS360H Master Assy
4	1	8000044	CHT30KPF Master Assy
5	2	8000043	CHT28KPS Master Assy
6	1	001	CHT72SST
7	1	8000263	CHTRECSDS7220 V2 Riser Assy - 72 IN
8	1	8000622	CTS72TB V3 Master Assy
9	8	2000036	Leg, 1.625 OD, 6" Adjustable Foot, SS, .5 IN Threaded Stud
10	1	8000052	CHT72KPF Kick Plate Front



Installation

Step 1.

Inspect all freight for damage prior to accepting the BOL from the carrier. If damage is visible to the packaging, please note the BOL with the carrier and contact us immediately.

Step 2.

Locate all base cabinets, lockers, and tools boxes and lift vertical with forklift off the pallet. Install the stainless steel legs, ITEM 9 into the 1/2-13 threaded receiver in the bottom of the cabinet. Make sure legs are all adjust as short as possible.



Step 3.

Align base cabinets and tool boxes next to each other. make sure they are both leveled and the top and bottom are aligne. To adjust height, use a 1" box wrench to adjust the leveling foot at the bottom of each leg. See Fig. 1

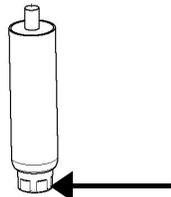
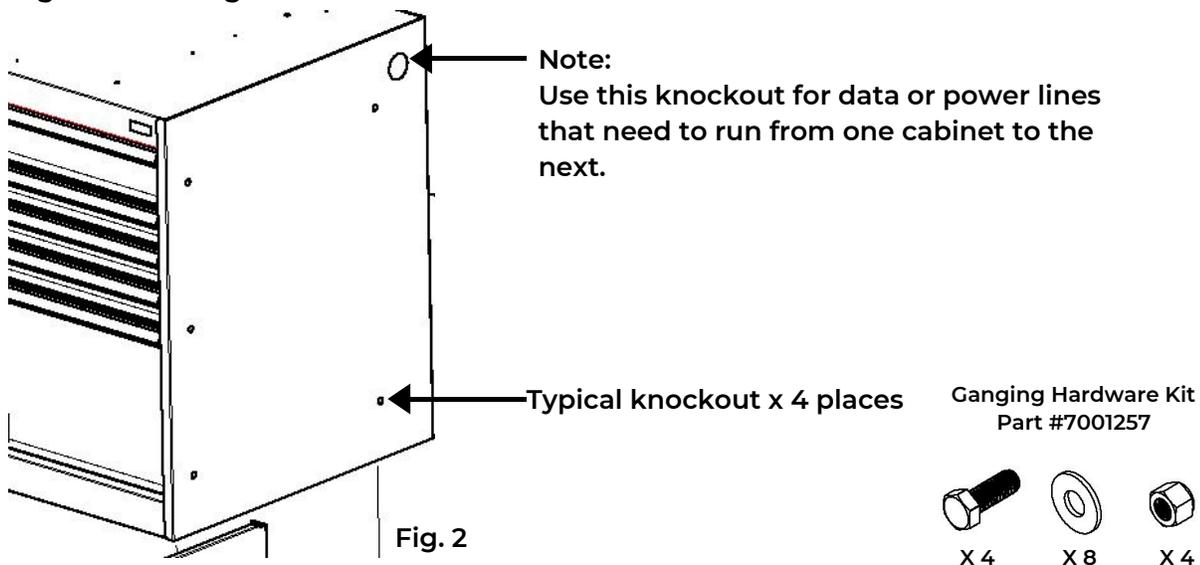


Fig. 1

Step 4.

Use a flat end punch to knock out the (4) knock outs at the side panels of each base cabinet. Use the provided 3/8-16 x 1 hex head bolts with washers and lock nuts to secure each cabinet together. See Fig. 2



Installation

Step 5.

The stainless steel top may be installed at Champion pending on the length of the base cabinets. If the unit is not installed, you will need to use the provide lags bolts(#14 x 1). You will need to remove the first 3-4 drawers to access the interior of the tool box. If you are installing the top over a door cabinet, you will need to open the doors to access the (4) 3/8" holes in the top of the cabinet. Install the lag bolts into the wood core of the stainless steel top. Note, make sure the top is flush to the back and sides before securing.

Step 6.

To install risers, first set the riser into place on the stainless steel top. Make sure the riser is flush to the back and sides. Make the holes on the stainless steel tiser with a pencil or pen. Remove the riser and drill the top using a 3/16" drill bit. Do not drill more than 1" deep. Install the riser again and secure to the top using the #14 x 1 self tapping hex head fasteners using a cordless driver. See Fig. 3

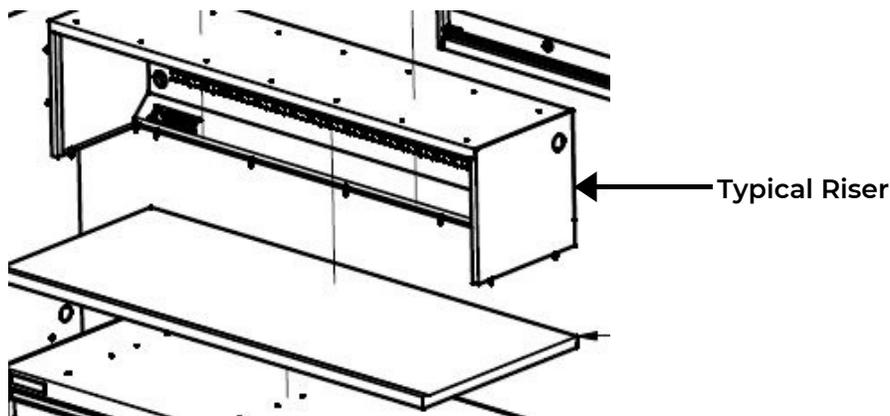


Fig. 3

Step 7.

To install overhead cabinets with risers, first bolt the overhead cabinets together, side by side. Use the supplied 3/8-16 x 1 hex bolts, washers, and lock nuts. You will need to punch out the aligning knock outs to do so. Once bolted together, set the overhead cabinets on the riser and align flush to the front of the riser and flush to the ends. If there is a locker at the end, you have the option to fasten to the cabinet using the align knockouts. Next, use a 3/16 drill bit and use the holes on the underside of the riser to drill into the mounting hat on the underside of the overhead cabinet. Use the supplied #14 x 1 self tapping hex head fasteners using a cordless driver. See Fig. 4

Installation

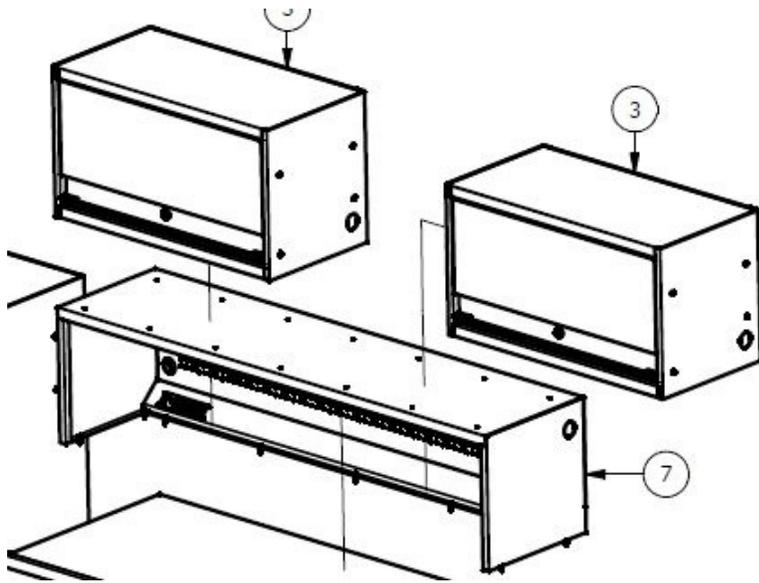


Fig. 4

Step 8.

Install the provide Front Kick Plate and Side Kick Plate. To install the front kick plate, align to the spring clamps on the kick plate to the base cabinet, locker, or tool box stainless steel legs making sure the spring clamps are closest to the top of the kick plate. To install side kick plates, snap the kick plate in place on the rear stainless steel leg. Make sure the front tab is behind the front kick plate and secure the two using the screws provided. See Fig. 5

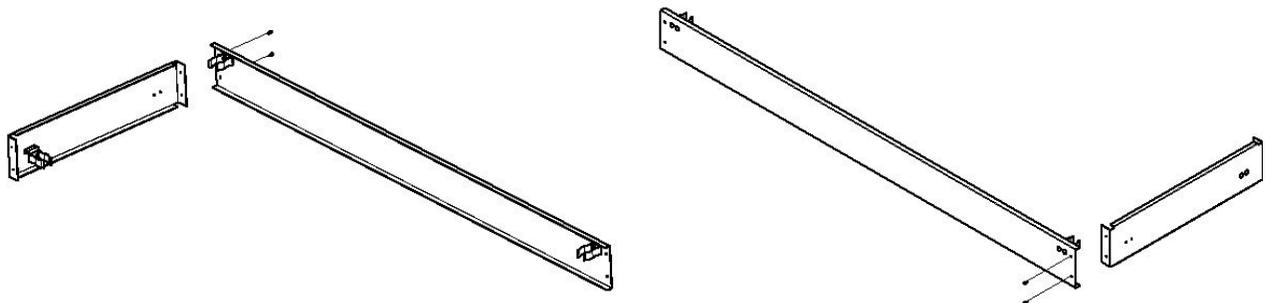
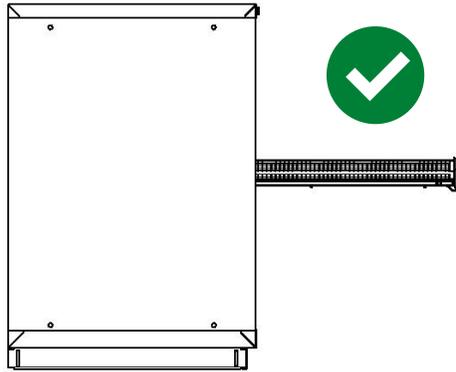
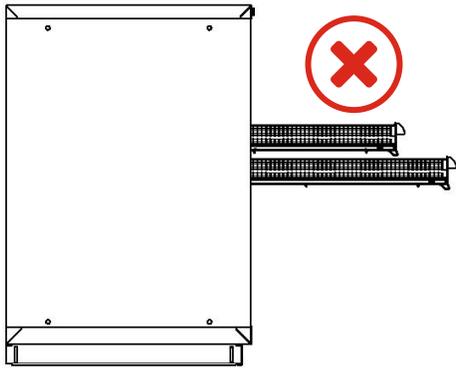
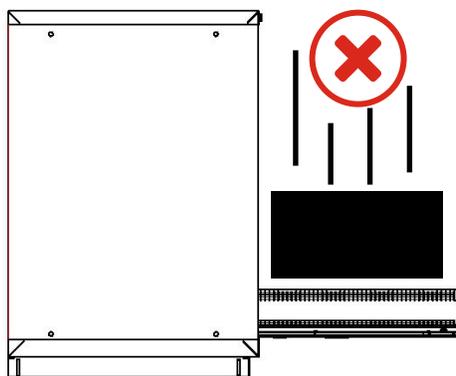
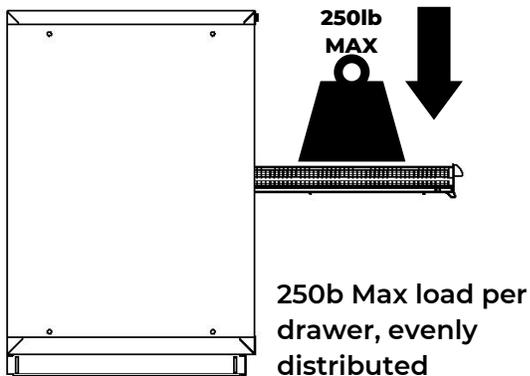


Fig. 5

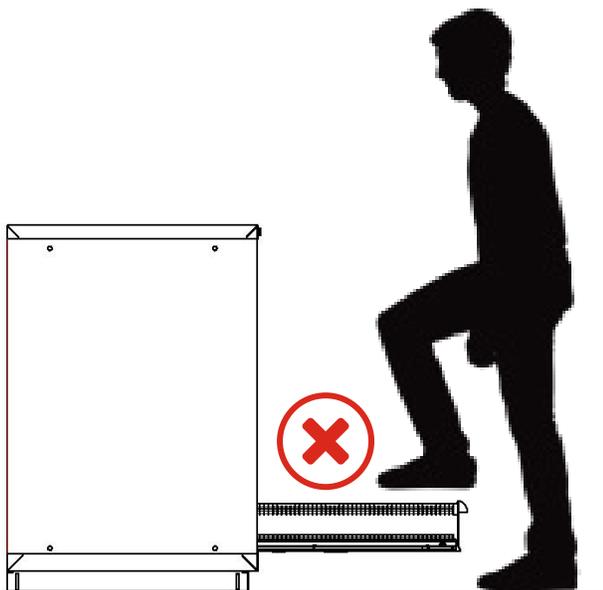
Proper Use



Do not try to open more than one drawer at a time. Your cabinet may include an anti tip locking device that only allows one drawer to open at a time. Forcing more than one drawer at a time may result in damage.



Do not drop items into drawers, damage may occur.



Do not use drawers as a step, or seat, injury or damage may occur.

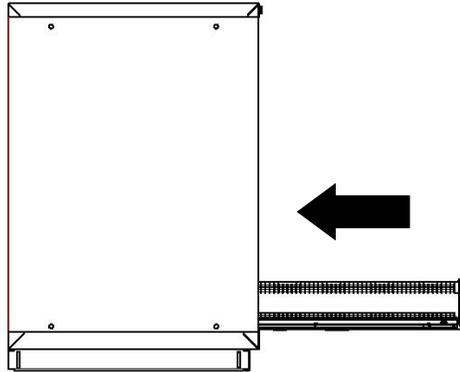
How to Load

STEP 1.

- Start by loading the bottom drawer first.
- Load the drawer from the back to the front of the drawer.

STEP 2.

- Load the second lowest drawer in the same manner as the first.
- Repeat until drawers are filled.



Proper Care

- Periodically clean the drawer fronts, drawer trim, and other surfaces with a mild detergent and water.
- Auto wax preserves the storage unit's luster nish and protects against scratches. Apply the wax as you would on a car.

Safety Information

- Secure the product before use.
- Do not tow the product with power equipment.
- Do not alter this product in any manner. Doing so will void the warranty.
- When locking unit, make sure all drawers or doors are in the fully closed position in order for the locking system to work properly.



Do not attach or mount this product to a vehicle. This may cause personal injury or product damage. Mounting this product to a vehicle in any manner will void the warranty.



Do not stand or sit on this product. Doing so may casuse personal injury..



Do not use drawers as steps or sit in drawer on this product. Doing so may casuse personal injury..



This product must be on a level surface at all times. If stored or moved on an unlevel surface, personal injury or product damage.may occur. If product is moved, lock all drawer before moving.

Warranty

Champion Tool Storage warrants only to the original purchaser that our Tool Storage products are free from defects in materials and workmanship for so long as the original purchaser retains ownership, possession and control of the product. Our Warranty only applies to Champion Tool Storage manufactured Professional Series, Modular Series, Flight line Series, and Military. Our warranty excludes damage caused by misuse, abuse, modifications to the unit, or the user not conforming to the recommended capacities as stated on our website or catalog. All hardware including drawer slides, hinges, and locks are warranted for one year from delivery date of the original invoice. If buyer claims that a product violates such warranty, Champion, upon notice promptly given, will either issue an RMA and shipping instructions for return to Champion at buyer's expense or provide transportation charges prepaid. Champion's sole obligation under its warranty shall be, at its option, to repair, replace or refund the price of any product thereof which is proved to violate such warranty. In no event shall Champion be liable to the buyer for special, indirect, incidental or consequential damages whatsoever including, without limitation, loss of profit or revenue. Title and risk of loss have passed to the original purchaser upon deliver to a common carrier. If any product is damaged in transit, the original purchaser must file a claim with the carrier, which claim is not a warranty claim. If you have any questions regarding your warranty please contact our sales department at 1-866-391-4200.